## A TRADITION SINCE 1896

# Protective Footwear & Clothing

ISO 9001 Certified 800.631.5498 www.tingleyrubber.com fax:866.757.9239

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# Over the Shoe Footwear Guide

**Tingley offers the broadest selection of injection molded over-the-shoe footwear in the industry.** Our line offers options of materials and styles to meet a wide range of protection and application requirements. We offer injection molded overshoes in Natural Rubber and PVC (Polyvinyl Chloride). We complement this offering with both steel toe safety and slip resistant ice traction overshoe products.

Our overshoe products allow users to wear their normal work shoes, while having protection against the environment. Overshoes are the perfect choice when the protective requirements are intermittent or weather driven.

**Material Selection:** Before choosing a material where contact with a given chemical may occur, the users should perform their own tests. If highly toxic chemicals are present, special care must be taken into consideration when choosing the correct protective product. This care should include daily inspections to ensure that normal wear and tear have not reduced the integrity of the product. Depending on the toxicity level of the chemical, products should be disposed of if intimate contact with the chemical has occurred.

**Natural Rubber**: Has outstanding stretch for easier on and off, and excellent low temperature properties allow thenmaterial to stay supple in cold temperatures. It has superior slip, puncture, and cut resistance as compared to PVC. Rubber resists bases, acids,

alcohols, and diluted water solutions of most chemicals that are water-soluble. It is a hydrocarbon and does not withstand constant contact with petroleum and oil based solvents.

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PVC (Polyvinyl Chloride): Is a synthetic thermoplastic polymer that provides good protection against animal fats, many acids, alcohols, alkalies, bases, oils, and petroleum hydrocarbons. PVC is not recommended for use in ketones, aldehydes, and many solvents. Our Frigiflex® formula, used in our Workbrutes overshoe line, has good stretch and low temperature properties to stay supple in cold weather.

## INJECTION MOLDED OVERSHOE FEATURES

- **1.** Seamless construction for 100% waterproof protection.
- 2. More material in heel, toe, and sole for longer wear.
- **3.** Less material in the upper results in lighter weight for improved flexibility and less leg fatigue.
- **4.** Sturdy molded button on boot styles for secure closure. No hardware to corrode, conduct, tear, or snag.
- 5. Full opening gusset on boot styles for easy on and off.
- 6. Heavy duty heel kick for easy off.
- 7. No lining. Completely washable. Wipes dry quickly.
- **8.** Deep cleated outsole spits out debris for good slip resistance and longer wear.

## **Chemical Degradation**

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#### Footwear Clothing

1.

Chemical 🔰	Lu.	Natural	per	emi	Neop Neop	pv vene**	spector	5	?* *
HYDROCARBONS (OILS)									_
ASTM Oil #1	Т	E	NR	G	E	G	F	G	G
ASTM Oil #3	NA	E	Р	F	E	F	F	F	G
Castor Oil	NA	G	E	G	E	G	Р	G	F
Coconut Oil Cottonseed Oil	NA NA	E G	F	F	E	E	G	G P	G
Cutting Oil -	NA	G	Р Р	P	E	G	P	G	G
Sulfur Base	11/4	G	r	r		G	r	G	G
Grease - Pet Base	NA	E	Р	Р	E	E	Р	Р	G
Lard	NA	G	Р	G	E	G	Р	F	F
Linseed Oil	NA	G	Р	Р	G	G	Р	Р	G
Mineral Oil	NA	G	Р	Р	E	G	F	G	G
Olive Oil	NA	G P	P	P	E	G P	P	P	G
Pine Oil Soybean Oil	NA NA	F	Р Р	P	G	F	NR	F	G
Tallow "Beef Tallow"	NA	G	Р Р	P	E	G	P	F	E
HYDROCARBON (SOLVE		J				J			
Benzene*	T	Р	Р	Р	Р	Р	Р	Р	Р
Benzyl Chloride	T	P	P	P	P	P	P	P	P
Butane	NA	E	P	P	F	E	P	P	F
Carbon Tetrachloride	Т	Р	Р	NR	NR	Р	Р	F	Р
Chloroform	Х	Р	Р	Р	Р	Р	Р	Р	_
Cyclohexane	V	Р	Р	F	G	Р	Р	F	F
Gasoline (Cracked)	X	F	F	F	G	F	F	F	G
Gasoline (SR) Hexane	X X	G E	NR P	F	G	G	F	F	G
Kerosene (CT) (JET)	x	<u> Р</u>	NR	F	G	G	F	F	G
Kerosene (Pet)	X	G	NR	F	G	G	P	G	F
Methyl Cellosolve	NA	G	P	G	G	F	P	P	P
Methyl Chloride	Т	NR	Р	Р	NR	NR	NR	NR	NR
Naptha	Х	NR	Р	F	G	Р	Р	F	F
Nitrobenzene	Т	NR	Р	NR	NR	Р	Р	Р	Р
Perchloroethylene	Х	Р	Р	Р	F	Р	Р	Р	F
Petroleum Solvent	V	F	P	NR	NR	F	Р	F	F
Propane Toluene	NA X	G P	P	F	G	G P	F	G P	G
Trichloroethylene	x	P P	P	P	P	P	P	F	F
Trinitrotoluene	NA	F	P	G	G	F	G	G	F
Turpentine	X/S	P	P	P	G	P	F	F	F
Xylene	Х	Р	Р	NR	NR	Р	Р	F	F
KETONES									
Acetone	V	G	F	Р	NR	G	Р	Р	F
Chloroacetone	NA	G	G	Р	Р	G	Р	Р	Р
Methyl Ethyl Ketone	V	Р	F	Р	Р	F	Р	Р	F
ALDEHYDES									
Acetaldehyde	Xi	E	NR	NR	NR	E	F	F	Р
Benzaldehyde	Х	Р	F	Р	Р	Р	Р	Р	Р
Butyraldehyde	Xi	Р	NR	F	F	G	Р	Р	Р
Formaldehyde - <37% *	T/S T	E	E F	E	E	E	G	E	P
Furfural		G	F	Р	٢	G	٢	P	F
ALCOHOLS	V	F	C	C.	C	-	C C		
Amyl Alcohol Benzyl Alcohol	X Xi	E	G	G	G	E	G	E	P NR
Butyl Alcohol	X	E	E	G	G	E	G	G	G
Diacetone Alcohol	Xi	E	P	P	P	E	F	G	F
Diethanolamine	Xi	G	F	P	F	F	NR	F	NR
Ethyl Alcohol	X/S	E	E	G	E	E	G	G	F
Ethylene Glycol	Xi	E	E	E	E	E	G	E	G
Glycerine	NA	E	E	E	E	E	E	E	E
Methyl Alcohol -	т	E	E	E	E	E	F	G	G
Methanol	V	-	-	-	F	-	-	6	-
Octyl Alcohol	X	E	E	E	E	E	F	G	G
Propyl Alcohol Triethanolamine	X Xi	E G	E G	E	E G	E G	F	G	G
KEY TO FOOTWEAR NEOPRENE - Hand-made F		U	U	u	KEY TO C	LOTHING		u	U

Chemical <sup>(%)</sup>	Neu	Naturo	Rubbet	Prem	Neop	~	specie	Poly	
Chemical 💦	001	orene	Rubbet	emic	Neopi Neopi	rene**	C** _c	1 PNC	Mylon**
ORGANIC ACIDS									
Acetic Acid - Glacial 99%	Сх	E	G	F	F	E	F	F	Р
Carbolic Acid -	T/C	Р	NR	G	G	F	F	F	Р
(Phenol) 70%		-							
Citric Acid - <30%	NA	E	E	E	G	E	E	E	Р
Formic Acid Lactic Acid	Cx C	E	E	G	G	E G	G	E	P
Maleic Acid	Xi	F	F	E	E	E	F	E	G
Oleic Acid	NA	G	Р	Р	G	G	Р	Р	E
Stearic Acid	NA	G	Р	Р	F	G	NR	G	G
Tannic Acid INORGANIC ACIDS	Xi	E	E	E	E	E	E	E	GE
Carbonic Acid - H20	NA	E	E	E	E	Е	E	E	E
Hydrobromic Acid	T/Xi	P	G	G	G	P	P	G	P
Hydrochloric Acid - 70%	Xi	F	E	G	G	G	G	E	G
Hydrochloric Acid - <10%	Xi	E	E	G	E	E	G	E	G
Hydrofluoric Acid - Conc. 99.99%	Tx/Cx	P	P	NR	NR	P	F	G	NR
Hydrogen Sulfide-Gas Nitric Acid - Conc. 70%	T/Xi Xi	G P	P	G G	G G	G P	G	G	NR P
Nitric Acid - 10%	Cx	F	F	E	E	F	F	G	P
Perchloric Acid -	Сх	G	F	F	F	F	P	G	P
Conc. 70%	с	E	G	6	G	6	F	G	Р
Phosphoric Acid - Conc. 86%				G		G		-	
Sulfuric Acid - Conc. 93%	Сх	NR	Р	F	F	Р	Р	G	Р
Sulfuric Acid - <30%	С	G	F	G	G	G	Р	E	Р
SALTS AND ALKALIES Ammonium Hydroxide - 30-70%	с	E	Р	G	G	E	G	G	Р
Ammonium Sulfate	Т	E	G	E	E	E	G	E	G
Calcium Chloride - Crys. Del.	X	E	E	E	E	E	E	E	E
Calcium Hypochlorite - Crys. Sol.	T/Xi	G	G	G	G	F	G	E	F
Caustic Potash-Caustic Copper Chloride	NA T	E	G	E	E	E	G	E	G
Copper Sulfate - Crys.	T/Xi	E	G	G	E	E	F	G	G
Ferric Chloride	NA	E	E	E	E	E	E	E	E
Potassium Dichromate -H2O-Sol.	т	E	G	G	E	E	G	G	G
Sodium Hydroxide - Conc. 70%	Сх	E	E	E	E	E	G	G	G
Sodium Hypochlorite - 30%	с	G	F	E	E	G	E	E	G
Tin Chloride	T	G	E	G	G	G	F	G	Р
ORGANIC ESTERS	V	Р	F	F	F	Р	F	F	Р
Amyl Acetate Butyl Acetate	V	P P	P	r P	P	P	P	P	F
Dibutyl Phthalate	Xi	F	NR	P	P	F	P	P	P
Ethyl Acetate	V	NR	NR	Р	Р	G	Р	Р	F
Ethyl Formate Methyl Acetate	NA V	G G	P NR	F	F	G G	F	G	NR F
Propyl Acetate	V	P	P	P	P	P	P	P	P
Tricresol Phosphate	T	F	F	F	F	F	F	F	F
MISCELLANEOUS									
Acrylonitrile*	Т	Р	Р	NR	NR	F	Р	Р	Р
Aniline Rettory Asid	T C	G G	NR G	F	F	G E	F	F	NR P
Battery Acid Blood	NA	G	F	F	F	G	F	F	F
Butter	NA	E	Р	Р	G	G	Р	Р	G
Buttermilk	NA	G	Р	F	E	G	G	E	F
Carbon Disulfide Chlorox (Sodium Hypochlorite 5-6%)	T Xi	P E	P G	P E	P E	P E	P E	P E	P
Dibenzyl Ether	Xi	G	Р	Р	Р	G	Р	Р	G
Ethyl Ether	Х	F	Р	Р	F	G	Р	Р	G
Fish Oil Hydrogen Peroxide - 90%	NA Tx/Xi	G P	P P	P F	G F	G P	P G	F	G
Milk	NA	E	F	F	E	E	F	G	G
Monoethanolamine	Xi	NR	F	G	G	F	F	G	G
Morpholine Paint Remover -	C/X Xi	NR F	P	F	F	P F	F	F	P
Acet-Alcoh-MC								-	
Soans	NΔ	G	G	F	F	G	G	F	F

We recommend a heat sealed garment (Iron Eagle Polyurethane, Safetyflex, Durascrim) for any application for protective clothing which will encounter a toxic or highly corrosive chemical. Information in this chart is intended as a general guide only. The ultimate determination of suitability of a product for a particular application is the responsibility of the purchaser.

Key to Degradation Ratings: E = Excellent G = Good F = Fair P = Poor NR = Not Recommended\*A known or potential carcinogen. \*\*These materials are available in both heat seal construction garments as well as stitch tape seam construction.

PREMIER PVC - Two Stage Injection Molded, Premier

Soaps

E Risk code ratings and their meanings derived from The Chemical Protective Clothing Performance Index Book. Copyright 1989.

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## Footwear

# Fit For Work



Our natural rubber work overshoes allow you to work comfortably in the toughest conditions.

New 1300 Hi-Top design will better fit today's larger work shoe styles, including steel toe work boots. New 2300 Hi-Top is the design and fit of the original 1300

Increased length, fuller vamp and toe box dimensions



Increased dimension of toe, ball, and heel width



### Our Natural Rubber Work Overshoes Stretch Easily Over The Bulkiest Of Workshoes

With its reinforced heel and toe, our work overshoes are designed to stand up to tough daily wear. That's why they are considered the industry standard.

- Injection molded, seamless construction for 100% waterproof protection.
- Excellent tensile strength, ease of stretch and tear resistance for more durability, better comfort, and easier on and off.
- Will not crack or stiffen in the coldest of weather.
- Deep cleated outsole spits out debris for good slip resistance and longer wear.
- Heavy duty heel kick-off cleat for easy no hands removal.
- Sturdy molded in rubber button on 10" boot style, for secure closure. No hardware to conduct, tear, or snag.
- No lining for easy cleaning and decontamination.
- More material in heel, toe, and sole for longer wear.
- Less material in the upper results in lighter weight and reduced leg fatigue.

<b>RUBBER OVERSHOES</b> HI-TOP WORK RUBBER – COVERS WORK SHOE UP TO THE ANKLE				
1300	Black – Cleated Outsole	S – 3XL		
2300	Black – Cleated Outsole	S – 2XL		
10" WORK BOOT – MOLDED IN BUTTON FOR SECURE CLOSURE				
1400	Black – Cleated Outsole	S – 3XL		

New 1300

New 2300 (original 1300)

Overshoe Size	Men's
Small	6½ - 8
Medium	<b>8 - 9</b> <sup>1</sup> / <sub>2</sub>
Large	<b>9½ - 11</b>
X Large	<b>11 - 12</b> <sup>1</sup> / <sub>2</sub>
2X Large	12½ - 14
3X Large	<b>14 - 15</b> <sup>1</sup> / <sub>2</sub>

**Ideal Applications:** Food Processing, Transportation, Utilities, Construction, General Industry, Municipalities, and Agriculture.

**Chemical Resistance:** Acids, alcohols, bases, and diluted water solutions of most chemicals that are water soluble. Not recommended for constant contact with petroleum and oil based products.



Additional sizing guidelines by shoe style

# Vinterstat



Walk with confidence on ice and snow.



**Cleated/Studded Outsole:** 46 tungsten carbide-tipped studs to dig into slippery surfaces.

## SIZING

Overshoe Size	Men's
Small	6½ - 8
Medium	<b>8 - 9</b> ½
Large	<b>9½ - 11</b>
X Large	<b>11 - 12</b> ½
2X Large	12½ - 14
3X Large	14 - 15½

Additional sizing guidelines by shoe style:



1350 & 1450

Warning: Not recommended for use indoors. Studs can scratch floor surfaces.

Winter-Tuff<sup>®</sup> is a registered trademark of Tingley Rubber Corp.

# Ice Traction

## Winter-Tuff<sup>®</sup> Ice Traction Stretch Rubber Overshoes And Ice Traction Spikes Help Prevent Slips And Falls On Ice And Snow **Packed Surfaces**

If you walk or work on ice or snow, you want to be sure to avoid a slip and fall injury. The studded soles on our Winter-Tuff stretch rubber overshoes and ice spikes dig into slippery surfaces to help keep you safe.

## **Overshoes:**

- Injection molded, seamless construction for 100% waterproof protection.
- Rust and corrosion resistant tungsten carbide studs to provide excellent slip resistance on ice and snow pack.
- Unlike other traction overshoes, ours are lightweight and stay flexible in cold temperatures for all day comfort.
- Completely locks out bad weather for maximum protection up to the ankle (1350), and 10" height (1450).
- Sturdy molded in rubber button on 10" boot for secure closure.
- Excellent stretch and tear resistance for more durability, comfort, and easy on/off.
- Abrasion resistant sole for long wear.
- Tough and durable, yet affordable.

### Ice Spikes:

**Carbon Steel Studs** 

**5** replacement studs

included with each pair.

grip ice and

snow

surfaces.

- Rust and corrosion resistant carbon steel studs dig into slippery surfaces to help keep you safe.
- High stretch rubber stays strong and flexible in cold temperatures.
- Fits either foot and a variety of footwear styles for men & women.

Ideal Applications: Transportation, Utilities, DOT's, Municipalities and General Industry.

ICE TRACTION RUBBER OVERSHOES HI-TOP TRACTION OVERSHOE - COVERS WORK SHOE UP TO ANKLE				
1350	Black - Cleated/Studded Outsole	S – 3XL		
10" TRACTION OVERSHOE				
1450	Black - Cleated/Studded Outsole	S – 3XL		
WINTER TUFF ICE TRACTION - SPIKES				
1150	Ice Traction - Black - Studded Outsole	M – XL		

## Workbrutes<sup>®</sup> More Material, More Traction, Longer Wear



The name Workbrutes means more traction, more comfort, and more protection.



**Cleated Outsole:** Spits out debris and provides excellent traction.

#### SIZING

Overshoe Size	Men's
X Small	<b>5 - 6</b> ½
Small	6½ - 8
Medium	8 - 91/2
Large	<b>9</b> ½ - <b>11</b>
X Large	11 - 13
2X Large	13 - 15

**Ideal Applications:** Food Processing, Construction, General Industry, Transportation, and Hazardous Waste Cleanup.

**Chemical Resistance:** 

Some exposure to fats, certain acids, hydrocarbons, and caustics. Not recommended for use in ketones, aldehydes, and many solvents.

### **Workbrutes®** PVC Overshoes Have Thicker And Deeper Cleats For Better Grip And Longer Wear

Our injection molded Workbrutes PVC overshoe has 46 percent more material in its outsole than the nearest slush molded competitor. Our Frigiflex® PVC compound contains special additives for high stretch and flexibility in cold temperatures.

- Injection molded, seamless construction for 100% waterproof protection.
- Injection molding puts less material in the upper eliminating unnecessary weight, for reduced leg fatigue.
- For longer life more material is added to the sole at the greatest wear points: the heel, toe, and cleats.
- Thicker tread has deeper cleats with sharper edges for more traction.
- Key interior entry points are specially textured to allow overshoes to easily slip on and off over rubber sole shoes.
- Boots feature no-pinch molded in button and two button holes for better fit and protection.
- Heavy duty heel kick-off for easy off.

#### **PVC OVERSHOES**

HI-TOP WORK STYLE – COVERS WORK SHOE UP TO ANKLE					
35111	Black – Cleated Outsole	XS – 2XL			
35113	Yellow – Cleated Outsole	XS – 2XL			
	10" WORK BOOT – MOLDED IN BUTTON FOR SECURE CLOSURE				
35121	Black – Cleated Outsole	XS – 2XL			
35123	Yellow – Cleated Outsole	S – 2XL			
14" KNEE BOOT – MOLDED IN BUTTON FOR SECURE CLOSURE					
35141	Black – Cleated Outsole	S – 2XL			

Workbrutes® and Frigiflex® are registered trademarks of Tingley Rubber Corp.

## Turns Everyday Shoes Into On-The-Job Safety Footwear



Tingley's steel toe overshoe protects the user's toes and shoes!

Companies Concerned With Foot Injury Hazards Have An Affordable Solution For Visitors Or Workers Who Require Steel Toe Protection

Tingley Rubber has produced the industry's first injection molded PVC steel toe overshoe. Made to fit snug over most shoe styles, our 100% waterproof seamless construction protects shoes from damage caused by site chemicals, contaminants, and wear.

- Molded in oversized toe cap accommodates most shoe styles and exceeds ASTM F 2413-05 M/I/75/C/75.
- Injection molded 100% waterproof protection.
- Easily slips on over the bulkiest work shoes. Pull on tab and heel kicker for easy on and off.
- No hardware to conduct, tear, or snag, which helps prevent slips and falls.
- Injection molded for more material in high wear point areas and less material in the upper to reduce weight.
- Special Frigiflex<sup>®</sup> PVC compound provides long wear, and flexibility in cold temperatures.
- "ShoeLocks" molded into the vamp and above the heel counter help insure a proper fit for a variety of footwear styles.





### Cleated Outsole:

Spits out debris providing excellent slip resistance. Wedge sole design is roomier to accommodate wider, thicker outsoles with either wedge or conventional heel construction.

### SIZING

<b>Overshoe Size</b>	Athletic/Dress Shoe Size		Work/Hike	r Shoe Size
	Men's	Women's	Men's	Women's
X Small	4-5	5-6-7	4-5	5-6-7
Small	6-7-8	8-9-10	6-7	8-9
Medium	8-9-10	10-11	7-8-9	9-10-11
Large	10-11-12		9-10-11	
X Large	12-13-14		11-12-13	
This overshoe produc may require moving	t is designed to fit up one size for pro	t a variety of footwe	ar styles. Shoe styles	s with thicker sole

**Ideal Applications:** Shipping, Warehousing, Baggage Handling, Food Processing, Mining, Construction, General Industry, Transportation, Onsite Visitors, and Temporary Employees.

**Chemical Resistance:** Some exposure to fats, certain acids, hydrocarbons, and caustics.

## Over the Sock Footwear Guide...

## Tingley offers over the sock footwear in either Neoprene or PVC.

Our line of dipped, hand-layered neoprene is one of the most comfortable fitting boots available. The snugleg design is a much snugger fit than a standard knee boot and is excellent where walking, crouching, and kneeling are required.

We offer four distinct formulations in our PVC Boot line. Each of the products has been designed to meet different industrial needs. Most of our boots use a different compound for the upper and another for the outsole. This allows for better flexibility in the shaft of the boot and longer wearing materials in the outsoles. Product performance is enhanced with high molecular weight PVC resins, specialty additives, and plasticizers. The most common cause of failures in PVC boots is due to the extraction of plasticizers when PVC comes in contact with fats, oils, and many chemicals. Once the plasticizers are pulled out of the boot, the PVC becomes hard and is prone to cracks. The addition of specialty additives slows down this extraction process so that the boot will generally last longer.

**Material Selection:** Before choosing a material where contact with a given chemical may occur, the user should perform their own tests. If highly toxic chemicals are present, special care must be taken into consideration when choosing the correct protective product. This care should include daily inspections to ensure that normal wear and tear have not reduced the integrity of the product. Depending on the toxicity level of the chemical, products should be disposed of if intimate contact with the chemical has occurred.

NEOPRENE: Is a synthetic rubber that is resistant to a broad range of animal fats and blood, oils, certain acids, alcohols, alkalies, caustics, and certain solvents. Our Neoprene material comes in a brick red color so it can be easily recognized in its application, as Neoprene. Available in Styles MB920B, MB921B, MB922B, MB924B, MB926B

## **REPLACEMENT INSOLES**



## **Polyurethane Contour Insole:**

**Best Comfort.** Constructed of three layers for long wear and comfort. The top layer is made of polypropylene for moisture absorption. The middle is polyurethane with open cell construction for breathability and support. The bottom layer is made of polyethylene, which conforms to the shape of the foot for secure placement. Available in Styles CI124, CIM106 **POLYVINYL CHLORIDE (PVC):** Is a synthetic thermoplastic polymer that provides good protection against animal fats, many acids, alcohols, alkalies, bases, oils, and petroleum hydrocarbons. PVC is not recommended for use in ketones, aldehydes. and many solvents.



HazProof: Utilizes very special formulations to enhance permeation resistance and flame resistance to meet the rigorous demands of hazardous waste cleanup. In addition, the HazProof formula will work well in animal fats, many acids, alkalies, bases, oils, and petroleum hydrocarbons. Available in Style 82330

**Premier:** Is made with a unique blend of high molecular weight PVC resins, and a high concentration of specialty additives and plasticizers to enhance the boot's chemical resistance. The Premier formula will withstand higher exposures of fats, certain acids, hydrocarbons, caustics, and other chemicals than will our Better Grade and General Purpose/Economy formulas. Available in Styles 93145, 93245, 94245

**Better Grade:** Is made from a blend of high quality PVC resins and specialty plasticizers. Our Better Grade formulas offer good balance of performance and price for many applications where some exposure to fats, certain acids, hydrocarbons, caustics, and other chemicals are present. Available in Styles 51144, 51244

**General Purpose and Economy:** Are made from basic PVC resins and includes some recycled PVC. Our General Purpose and Economy lines, as the names imply, are a good choice for less demanding general purpose applications. These formulas will not provide the same resistance to most chemicals that our other PVC formulations provide. Available in Styles 31144, 31244, 31151, 31251

## ...Over the Sock Footwear Guide



## **OUTSOLE DESIGNS:**

**Cleated** is a good choice when varied conditions are encountered and for use outdoors. The outsole has larger openings between the cleats, which helps to dig through mud as well as spitting out debris. The cleated outsole has less surface area than other soles, which may reduce slip resistance in indoor applications as well as having less volume of material in the cleats for wear. Available on Styles 31144, 31244, 51144, 51244, 31151, 31251



**Chevron** was designed by Uniroyal. This sole design was the standard in many food processing applications. It has more edges in its design to enhance slip resistance when used in indoor applications where there is a limited amount of debris. Available on Styles MB920B, MB921B, MB922B, MB926B



**Chevron-Plus** takes the traditional Chevron sole to a higher level of performance. Designed to be more self-cleaning by maximizing the number of edges and surface area for improved slip resistance. More cleat material than the Cleated and Chevron for longer wear. Excellent on wet-contaminated surfaces. Available on Styles 93145, 93245



**Safety-Loc** is designed for use in environments with slippery wet-clean surfaces. It maximizes the number of edges and surface area for slip resistance. Not recommended for use in areas that have debris on surfaces which may get caught in the small spaces between the cleats of this design. Available on Styles 94245, MB924B

**Sure Grip** has excellent abrasion and slip resistance. Open cleats help spit out debris. Available on Styles 82330, MB816B

## **INJECTION MOLDED KNEE BOOT FEATURES**

- 1. Seamless construction provides 100% waterproof protection.
- 2. Graduated boot height by size for better fit.
- 3. Soft, lighter weight material injected in upper for more flexibility and comfort.
- **4.** Extra material in heel and toe for longer wear.
- **5.** Ankle patch for extra protection.
- 6. Heavy duty heel kick for easy off. 7. Beveled heel reduces back strain.
- 8. More abrasion resistant material injected in outsole for longer wear.
- 9. Finger tabs provide better grip when pulling boot on.
- **10.** Wider shaft opening allows pant leg to easily tuck in boots.
- **11.** Cut-off band for adjustable fit. **12.** ASTM compliance molded in boot.
- **13.** Our famous rocker last design cradles the foot and walks with you for all day comfort.

**14.** Flex lines in vamp for more comfort when walking.

**15.** Steel toe styles meet ASTM F 2413 M/I/75/C/75 for impact and compression.

**16.** Size marked on front of boot for easy identification off the shelf.

**17.** Low toe spring for more outsole surface contact for better slip resistance. Also reduces back stress.

**18.** Specialty outsole designs available for specific applications.

**19.** Removable, high quality flat or contour insoles.

**20.** Molded arch support for added comfort.

**21.** Men's sizing clearly marked along with women's conversion size for added convenience.

**22.** Reinforced molded shank provides added support for arch.

18

15

17



# PREMIER<sup>®</sup> The Standard for Performance and Comfort



### "Tough comfort" for food and petrochemical work.





**Chevron-Plus Outsole:** For slip resistance on wetcontaminated surfaces.

Safety-Loc **Outsole:** For slip resistance on wet-clean surfaces.



added comfort. Styles: CI124 Sizes S-XL **CIM106** Sizes 5-13

Ideal Applications: Suited for various jobs within Food Processing, particularly Red Meat, Turkey, Dairy, Beverage, Chemical, and Petroleum Industries.

### **Chemical Resistance:**

Fats, certain acids, hydrocarbons, caustics, and other chemicals.

## The **Premier**<sup>™</sup> Boot Line Sets The Standard For PVC Performance And Comfort

Our Premier boot is tough, yet extremely comfortable. The Premier's unique blend of high molecular weight PVC resins and specialty additives offers superior chemical resistance to concentrates of fats, certain acids, hydrocarbons, caustics, and other chemicals. That's why it is an excellent choice for food processing and petrochemical applications.

- Injection molded construction for 100% waterproof protection.
- Soft and flexible upper material for all day working comfort.
- Outsole material is soft for excellent slip resistance and walking comfort while offering good abrasion and chemical resistance.
- Safety-toe styles meet ASTM F 2413 M/I/75/C/75 EH for steel toe caps and Electrical Hazard Protection.\*
- Chevron-Plus® or Safety-Loc outsoles provide excellent slip performance on wet-contaminated or wet-clean surfaces, respectively.
- Chevron-Plus outsole has more cleat material than standard Chevron designs, for longer service life.
  - Removable contour cushion insoles absorb moisture and shock for added comfort.

PREMIER KNEE BOOTS					
CHEVRON-PL	US OUTSOLES				
93145	Brick Red Upper – Cream Sole – Ht. 15" – Plain Toe	4 - 14			
93245	Brick Red Upper – Cream Sole – Ht. 15" – Steel Toe	3 – 14			
SAFETY-LOC	SAFETY-LOC OUTSOLE				
94245	Brick Red Upper – Cream Sole – Ht. 15" – Steel Toe	5 – 14			

Boot shall withstand 18,000 volts at 60 HZ for 1 minute with no current flow or leakage current in excess of 1.0 milliamperes under dry conditions tested as per lab conditions in Test Method F 2412.

Electrical Hazard soles and heels are intended to reduce the hazards due to accidental contact with live electrical circuits, electrically energized conductors, parts or apparatus. Electric Hazard soles and heels are not intended for wear in those work environments where volatile chemicals or explosives may be present, where conductive footwear is required.

Warning: Electric Hazard features of the soles and heels, will deteriorate in wet environments and when worn with excessive wear on the soles and heels

> Chevron-Plus® is a registered trademark of Tingley Rubber Corp. Premier<sup>™</sup> is a trademark of Tingley Rubber Corp

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## Better Grade<sup>™</sup> The Best "Better Grade" PVC Knee Boot



At Tingley "Better Grade" means a comfortable fit, good performance, and long wear.



**Cleated Outsole:** Spits out debris for great traction.

**Ideal Applications:** General purpose for Agriculture and Industry, Municipalities, and many Food Processing applications.

**Chemical Resistance:** Fats, certain acids, hydrocarbons, caustics, and other chemicals.

## Our **Better Grade**<sup>™</sup> PVC Knee Boot Is Durable On The Outside And Comfortable On The Inside

Our Better Grade knee boot material is formulated with high quality PVC resins and low temperature additives. The result is a boot that has good abrasion resistance and excellent flexibility in cold temperatures.

- Injection molded construction for 100% waterproof protection.
- Flexible upper material stays supple in cold temperatures to make walking easier.
- Outsole material is soft for excellent slip resistance and absorbs shock when walking.
- Steel toe meets ASTM F 2413 M/I/75/C/75.
- Cleated outsole spits out debris for excellent gripping action.
- Removable polypropylene insole wicks perspiration to help keep feet dry and comfortable.

<b>BETTER GRADE KNEE BOOTS</b>	
CLEATED OUTSOLE	

51144	Brown Upper – Crepe Sole – Ht. 15" – Plain Toe	3 – 14					
51244	Brown Upper – Crepe Sole – Ht. 15" – Steel Toe	3 – 14					

Better Grade<sup>™</sup> is a trademark of Tingley Rubber Corp.

## General Purpose and Economy - Affordable, All Day Comfort



Even our general purpose and economy boots must meet Tingley's high standard for quality and performance.

**Cleated Outsole:** Spits out debris for great traction.



31144 / 31244

31144 / 31244 31151 / 31251

Ideal Applications: General purpose in Agriculture, Industry, and Construction.

**Chemical Resistance:** Fats, certain acids, hydrocarbons, caustics, and other chemicals. 31151 / 31251

At Tingley, We Believe "General Purpose" And "Economy" Don't Have To Mean An Uncomfortable Fit Or Poor Performance

When you are working in wet, muddy conditions, our General Purpose and Economy PVC knee boots provide easy walking and all day protection.

- Injection molded construction for 100% waterproof protection.
- Flexible upper material stays supple in cold temperatures to make walking easier.
- Tougher outsole material for good abrasion resistance.
- Steel toe meets ASTM F 2413 M/I/75/C/75.
- Self cleaning cleated outsole, spits out debris as you walk.
- Removable cushion insole, wicks perspiration to help keep feet dry and comfortable.
- Economy boot features eco-conscious upper made from 30% recycled material.

GENERAL PURPOSE KNEE BOOTS CLEATED OUTSOLE						
31144	Black Upper – Black Sole – Ht. 15" – Plain Toe	3 – 14				
31244	Black Upper – Black Sole – Ht. 15" – Steel Toe	4 – 14				
ECONOMY KNEE BOOTS CLEATED OUTSOLE						
31151	Black Upper – Black Sole – Ht. 15" – Plain Toe	4 - 14				
31251	Black Upper – Black Sole – Ht. 15" – Steel Toe	4 – 14				

# Neoprene Flexible, Durable, Comfortable



In challenging work conditions Neoprene gives you more protection than rubber boots.

## Neoprene Snugleg Boots Are Designed For Tough Industrial Environments

Our Neoprene Snugleg Boots are made with a multi-ply manufacturing method. Every boot is dipped with a neoprene coating and sealant, so the foot is surrounded by a layer of 100% waterproof and chemical resistant neoprene for optimum protection and extraordinary comfort.

- Neoprene rubber will outwear standard rubber boots in solvents, caustics, hydrocarbons, oils, fats, and acids.
- Hand-layered construction allows for a soft flexible upper and more material in the toe and heel contact points, for optimum comfort and protection.
- Safety-toe styles meet ASTM F 2413 M/I/75/C/75 EH, for steel toe caps and Electrical Hazard Protection.\*
- Snugleg last design hugs the foot for all day working comfort.
- Removable polyurethane contour cushion insoles for maximum comfort.
- Dense fabric liner for easy on and off. Also wicks moisture and condensation.
- Chevron or Safety-Loc outsoles offer abrasion resistance and provide excellent slip performance on wet-contaminated or wet-clean surfaces, respectively.
- Steel shank for added arch support.



Chevron Outsole: Spits out debris for slip resistance on wet-contaminated surfaces.



Safety-Loc Outsole: For slip resistance on wetclean surfaces.

**ty-Loc ble:** p resiston wetsurfaces

**Ideal Applications:** Food Processing, particularly Red Meat, Dairy, Chemical, Petrochemical, particularly Exploration, and Production.

**Chemical Resistance:** Animal fats and blood, oils, certain acids, alcohols, alkalies, and certain solvents.



## **NEOPRENE SNUGLEG BOOTS**

CHE\	/RON	OUTS	OLE
CIL		0013	ULL

CHEVICON OU	IJOLE				
MB920B	Brick Red Upper – Brown Sole – Ht. 121/2" – Plain Toe	5 – 13			
MB921B	Brick Red Upper – Brown Sole – Ht. 16" – Steel Toe	6 – 15			
MB922B	Brick Red Upper – Brown Sole – Ht. $12 \ensuremath{^{\prime\prime}}$ – Steel Toe	5 – 15			
MB926B	Brick Red Upper – Brown Sole – Ht. 16" – Plain Toe	6 – 13			
SAFETY-LOC OUTSOLE					
MB924B	Brick Red Upper – Brown Sole – Ht. $12\%^{\prime\prime}$ – Steel Toe	6 – 15			

\*Boot shall withstand 18,000 volts at 60 HZ for 1 minute with no current flow or leakage current in excess of 1.0 milliamperes under dry conditions tested as per lab conditions in Test Method F 2412.

Electrical Hazard soles and heels are intended to reduce the hazards due to accidental contact with live electrical circuits, electrically energized conductors, parts or apparatus. Electric Hazard soles and heels are not intended for wear in those work environments where volatile chemicals or explosives may be present, where conductive footwear is required.

Warning: Electric Hazard features of the soles and heels will deteriorate in wet environments and when worn with excessive wear on the soles and heels.

## HazProof The World's Most Advanced Hazmat Boot



## The best fitting, most comfortable Hazmat Boot available!

## Test Method Results

Our HazProof Boot has surpassed the following Test Methods:

Sure Grip Outsole: Excellent abrasion and slip resistance. Permeation Resistance – ASTM F 739 and ASTM F 1001 – 21 Chemicals Permeation Resistance – MIL-STD-282 Flame Resistant – ASTM F 1358 Puncture Propagation Upper – ASTM F 1342 Exceeds Protection Minimum Upper (Height) Electrical Hazard – ASTM F 2413 EH Puncture Resistance Sole & Heel – ASTM F 2413 PR Abrasion Resistance Sole & Heel – ASTM F 2413 PR Abrasion Resistance Sole & Heel – ASTM F 2413 M/I/75 Toe Compression Resistance – ASTM F 2413 M/I/75 Slip Resistance – ASTM F 489 Cut Resistance Upper – ASTM F 1790 Ladder Shank Bending Resistance – NFPA 1991

\*\*Boot shall withstand 18,000 volts at 60 HZ for 1 minute with no current flow or leakage current in excess of 1.0 milliamperes under dry conditions tested as per lab conditions in Test Method F 2412.

Electrical Hazard soles and heels are intended to reduce the hazards due to accidental contact with live electrical circuits, electrically energized conductors, parts, or apparatus. Electric Hazard soles and heels are not intended for wear in those work environments where volatile chemicals or explosives may be present, where conductive footwear is required.

Warning: Electric Hazard features of the soles and heels, will deteriorate in wet environments and when worn with excessive wear on the soles and heels.

## **HazProof**<sup>®</sup> Certified To NFPA 1991 For Chemical And Hazmat Cleanup, Emergency Response, And Domestic Preparedness

Made of special polymer material, this comfortable boot meets the protective footwear chemical permeation requirements of NFPA 1991 Standard on Vapor-Protective Ensembles for Hazardous Materials Emergencies. The HazProof boot has also been tested to Military Standard 282 and will provide protection against certain chemical warfare blister and nerve agents!

- Injection molded seamless construction for 100% liquid proof protection.
- Larger foot area is engineered to accommodate the extra bulk of an encapsulated suit, for comfortable fit.
- Smooth exterior surface for easy decontamination.
- Stretch fastener closure system allows for easy on and off while wearing gloves.
- Meets ASTM F 2413 M/I/75/C/75 EH, for Steel Toe Impact and Compression, and Electrical Hazard Protection.\*\*
- Steel mid-sole meets and exceeds ASTM F 2413 PR.
  - **Steel shank provides firm arch support.**
  - Blown closed cell EVA mid-sole for all day cushion comfort.
  - Sure grip cleated outsole has excellent abrasion and slip resistance.
  - Bright orange color for high visibility.

Ideal Applications: Chemical and Hazmat Cleanup.

Chemical Resistance: Hazardous Waste.

#### HAZPROOF BOOT SURE GRIP OUTSOLE

 82330
 Orange Upper – Cream Outsole
 6 - 13\*

 - Ht. 11" – Steel Toe
 RF823
 Replacement Stretch Fasteners - 6 pc/bag

Size 13 oversized foot bed design will accommodate foot sizes up to 16. HazProof® is a registered trademark of Tingley Rubber Corp.

> NFPA 1991 CERTIFIED!

## The Industry's Most Advanced Rubber Metatarsal Boot



The most comfortable Rubber Metatarsal Boot available!





Sure Grip Outsole: Excellent abrasion and slip resistance.

Rear Gusset with Quick Release Buckles: Adjustable, better fit for larger calves, easy on/off, no laces to contaminate.

**Ideal Applications:** Mining, Manufacturing, and Construction.

**Chemical Resistance:** Acids, alcohols, bases, and diluted water solutions of most chemicals that are water soluble. Not recommended for constant contact with petroleum and oil based products.



Metatarsal, Steel Toe, And Puncture Resistant Protection... All In A Comfortable, Durable, 100% Waterproof Boot

The 16" rubber metatarsal boot is flexible and comfortable in the toughest of work environments. Rubber metatarsal boots are often worn on uneven terrain which can lead to ankle injuries. Tingley has designed an internal support system in the critical areas of the heel and ankle to help mitigate the occurrence of injuries.

- Meets ASTM F 2413 M/I/75/C/75 Mt75 PR EH for steel toe impact and compression, metatarsal impact, steel midsole for puncture resistance, and electrical hazard protection.\*
- Abrasion resistant rubber in key exposure areas for improved performance and durability.
- Made of ozone resistant rubber to reduce premature cracking.
- Floating metatarsal guard provides flexible protection even when bending, kneeling, and crawling.
- Internal ankle support system to help reduce injury.
- Snugleg last design hugs the foot for all day working comfort.
- Contour polyurethane insole absorbs moisture and shock.
- Sure grip cleated outsole has excellent abrasion and slip resistance.



\*Boot shall withstand 18,000 volts at 60 HZ for 1 minute with no current flow or leakage current in excess of 1.0 milliamperes under dry conditions tested as per lab conditions in Test Method F 2412.

Electrical Hazard soles and heels are intended to reduce the hazards due to accidental contact with live electrical circuits, electrically energized conductors, parts, or apparatus. Electric Hazard soles and heels are not intended for wear in those work environments where volatile chemicals or explosives may be present, where conductive footwear is required.

> Warning: Electric Hazard features of the soles and heels will deteriorate in wet environments and when worn with excessive wear on the soles and heels.

# Protective Clothing Guide...

Tingley's protective clothing line utilizes four polymer coating categories for its liquid proof barriers. Various compound formulations within these polymer categories are used to meet specific performance requirements. The use of high purity Neoprenes and Urethanes along with high quality and specialty PVC coatings ensures the best products are available for the right applications.

Three fabrics in a variety of woven and non-woven construction, are used as substrates, bonded to the coating to add strength and comfort characteristics. Nylon, Polyester, and Nomex fabrics when combined with the proper coating, result in cost effective material choices that provide the desired comfort, durability, and protection levels.

#### **Coating and Substrate Selection:**

Before choosing a material where contact with a given chemical may occur, the user should perform their own tests. If highly toxic chemicals are present, special care must be taken into consideration when choosing the correct protective product. This care should include daily inspections to ensure that normal wear and tear have not reduced the integrity of the product. Depending on the toxicity level of the chemical, products should be disposed of if intimate contact with the chemical has occurred.

**Coatings:** The compounds applied on the inner, outer or both sides of a fabric to make it waterproof and improve its physical performance. Each coating possesses its own unique formula and properties which dictate its performance in a given application.

**Neoprene** - A synthetic rubber, legendary for its toughness and durability. It is resistant to a broad range of animal fats and blood, oils, certain acids, alcohols, alkalies, caustics, and certain solvents. Available in: Magnaprene.

Polyurethane - A synthetic polymer that possesses excellent durability and abrasion characteristics, with a very light weight. Polyurethane provides excellent protection against animal fats and oils, is good in most hydrocarbon oils, organic acids, salts, alkalies, and in some inorganic acids. Available in: Iron Eagle, Eagle, Icon, Vision, Phase 3, Bomber, Bomber II, and Stormflex.

**PVC** (Polyvinyl Chloride) - A synthetic thermoplastic polymer with a wide range of applications. PVC provides good protection against many acids, alcohols, alkalies, bases, oils, and petroleum hydrocarbons. Available in: American, DuraScrim, Comfort-Brite, and most General Purpose products.

**Specialty PVC** - Comprised of unique blends of high molecular weight PVC resins and specialty plasticizers. These additives significantly improve the coating's resistance to a variety of elements, enhancing their performance over regular PVC coatings in similar environments. Our Specialty PVC formulas show better resistance to many fats, acids, hydrocarbons, caustics, and other chemicals. Available in: Webdri, Safetyflex, and Electra.

**Substrates:** The material or fabric on which a coating is applied. The material may be knitted, woven or non-woven. If the coating is applied on the outside of a non-woven substrate, the material may be referred to as a lining, however a lining may also be a separate layer of material sewn into the garment for added comfort. In the case of non-woven substrates, the high-loft polyester material used not only provides the wicking properties and comfort of a lining but also adds strength to the coated material. Any garment without a separate lining or non-woven substrate is often referred to as an unlined garment.

**Nylon** - Woven Nylon is popular for its lightweight, comfortable feel, along with its superior strength, toughness, and drying characteristics. Available in: Iron Eagle, Eagle, Magnaprene, and Storm-Champ.

**Polyester** - Polyester is known for its strength and mildew resistance along with its quick drying properties.

Knit Polyester - Provides strength and stretch for added comfort. Available in: Safetyflex, Comfort-Brite, and select General Purpose products.

**Woven Polyester** - Popular for its lightweight, comfortable feel, along with its strength, toughness, drying characteristics and superior ability to hold dye colors. Available in Vision, Icon, Phase 3, Bomber, Bomber II, DuraScrim, and Job Sight Vests, T-shirts and Sweatshirts.

**Non-Woven Polyester** - High-loft substrates are utilized for their soft comfort and wicking properties. Non-wovens are generally not recommended in chemical applications where contaminants can wick and absorb into the fabric. Available in: Webdri and American.

**Nomex** - An aramid fiber which provides outstanding heat and flame resistance while possessing excellent thermal stability. This non-woven substrate maximizes protection and comfort. Available in: Electra.

### **Garment Construction:**

Tingley protective clothing is constructed utilizing one of two seaming techniques/waterproofing methods. Different pattern design elements, such as sleeve cut and sizing, are incorporated to maximize fit and comfort when working. Suits utilize different hardware to meet both application and performance requirements.

#### **Sleeve Design:**

**Batwing** - This sleeve design is cut as part of the body material. The sleeve forms a 90 degree angle with the body of the jacket. This design provides additional material in the shoulder and underarm area, making the batwing sleeve a popular choice for the increased freedom of movement it allows when working. Available in: Iron Eagle, Magnaprene, Webdri, American, DuraScrim, and select General Purpose products.

**90° Raglan** - A common sleeve design, the raglan sleeve is cut separate from the body and joined with the garment at a 90° angle, tapered from the neckline to the underarm. This construction reduces the material used in the sleeve area and offers comparable freedom of movement. Available in: Eagle, Safetyflex, Comfort-Brite, Electra, DuraBlast, and some General Purpose products.

**Set-In** - A sleeve joined to the body of a garment by a seam starting at the edge of the shoulder and continuing around the armhole. We have modified the traditional set-in sleeve for use in job applications that require work overhead. This shoulder design allows for 180<sup>0</sup> freedom of movement. Available in: Vision, Icon, Phase 3, Bomber, Bomber II, and Job Sight Sweatshirts.

#### Waterproofing Methods:

Stitched and Taped - The process of sewing two materials together and then applying a tape under heat and pressure to waterproof the seam. The addition of the tape to the already stitched seam makes the seam stronger than the material itself. This method provides 100% waterproof protection and is acceptable for occasional chemical splash protection. It is generally not recommended for constant exposure to toxic chemicals because of the potential penetration of the needle holes and the absorption of the chemical by thread. Available in: Eagle, Magnaprene, Vision, Icon, and Bomber. Therm-O-Rad Seams - The use of dielectric heat (highfrequency radio waves) and conventional thermal heat under pressure to fuse or form a molecular bond between two layers of coated fabric. This process achieves a 100% liquid proof seam. The Therm-O-Rad seam provides excellent chemical protection because there are no needle holes that chemicals may penetrate or threads that may absorb. Available in: Iron Eagle, Webdri, American, Safetyflex, DuraScrim, Electra, Comfort-Brite, and all General Purpose products.

#### Sizing:

All garments are generously cut to provide maximum freedom of movement. All Tingley garments feature graduated lengths. The additional length added to each garment helps reduce the need for custom sizing for taller individuals. Not only do our garments provide a better, more comfortable fit, they reduce the number of sizes required to fit a work force. For the dimensions and sizing recommendations, please refer to our sizing chart.

SIZING										
JACKETS										
Sizes	S	М	L	)	XL	2X	Ĺ	3XL	4XL	5XL
Chest Size	36-38	40-42	44-46	48	8-50	52-	54	56-58	60-62	64-66
Garment Chest Measurement	46	50	54	1	58 62		66	70	74	
Jacket Length	29	30	31	3	31	32	2	32	32	33
Sleeve Length	33	34	34½	3	35	35	1/2	36	36	38
OVERALLS OR PANTS										
Sizes	S	М	L	)	XL	2X	L	3XL	4XL	5XL
Waist	32-34	36-38	40-42	44	1-46	48-	50	52-54	56-58	60-62
Garment Inseam	28	29	30	3	31	32		32	32	33
COATS										
Size	S	М	L		X	(L		2XL	3XL	4XL
Chest Size	36-38	40-42	2 44-4	16	48	-50	5	2-54	56-58	60-62
Garment Chest Measurement	46	50	54		5	8		62	66	70
Coat Length	48	48	48		4	8		48	48	48
Sleeve Length	33	34	341	/2	3	5	3	<b>35</b> ½	36	36

Hardware: Our protective clothing features two types of snaps.

Plastic Snaps - Used on all of our flame resistant garments. All snaps are high resin plastic and are non-conductive and non-corrosive. Available in: Eagle, Safetyflex, DuraScrim, Electra, Comfort-Brite, Vision, and select General Purpose products.

**Heavy Duty Nickel-Brass Snaps** - Used mainly on our non-flame resistant garments and are guaranteed not to corrode. Metal snaps are less likely to crack or break which may render perfectly good suits useless. These snaps stand up to heavy abuse and are great in food processing where metal detection systems are used. Available in: Iron Eagle, Magnaprene, Webdri, American, Icon, and select General Purpose products.

#### **Standards Testing:**

Many of our protective clothing products are utilized in harsh environments and are required to pass industry standards and test methods. Three clothing standards are referenced in this brochure, they are: ASTM D6413 for Flame Resistant Rainwear, ASTM F1891 for Arc Thermal Performance and ANSI/ISEA 107 for High Visibility. Where referenced, Tingley products meet or exceed the minimum requirement.

**ASTM D6413** for Flame Resistance of Textiles – This is a test method that determines whether rainwear is flame resistant or not. A vertical flame test exposes a material to a 12 second calibrated, open flame. After the flame source is removed, the material must self extinguish. There are no specific time requirements for this flame-out to occur, however, Tingley adheres to the flame resistant criteria defined in ASTM F1891 which is a flame-out and afterglow less than or equal to 2 seconds and a char length less than 6 inches. Available in: Safetyflex, Magnaprene, DuraScrim, Electra, Comfort-Brite.

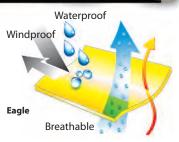
ASTM F1891 for Arc and Flame Resistant Rainwear - This standard specification defines test methods and sets minimum requirements for material performance, in electrical arc environments. This standard is primarily utilized in the electric utility industry. Available in: Electra.

ANSI/ISEA 107 for High Visibility Safety Apparel - This standard specifies requirements for apparel, capable of signaling the user's presence visually and intended to provide conspicuity of the user in hazardous situations under any light conditions by day and under illumination by vehicle headlights at night. Performance requirements are included for color, retroreflection, and minimum areas, as well as the recommended configuration of the materials. Test methods are provided to help ensure that a minimum level of visibility is maintained when garments are subjected to ongoing care procedures. Available in: All Job Sight<sup>™</sup> Products.

## Iron Eagle® & Eagle Heavy Protection, Lightweight Comfort

## With Tingley's polyurethane on nylon line, just because a suit is tough doesn't mean it has to be uncomfortable to wear.





## **FEATURES & BENEFITS**

Batwing sleeve construction and generously <b>X</b> cut for maximum freedom of movement
Raglan sleeve construction for comfortable fit
Therm-O-Rad sealed seams for 100% waterproof protection
Stitched and taped seams for 100% waterproof protection
Storm fly front seals out wind, rain, and contaminants
Premium snap-lock suspender buckles
Heavy duty suspenders w/crossover
Heavy duty snaps for maximum performance
Non-conductive, non-corrosive snaps and buckles
Mildew resistant

**Chemical Resistance:** Good in most hydrocarbon oils, organic acids, salts, alkalies, and in some organic solvents. Not recommended in ketones, alcohols, and certain solvents.

## The **Iron Eagle**<sup>®</sup> Exterior Coated Polyurethane On Nylon Suit Is Lightweight And Durable

Extremely comfortable and flexible, the Iron Eagle also has the durability to resist fats, oils, pine tars, gasoline, grease, and a variety of other chemicals. It is ideal for the toughest work conditions.

- 2 mil exterior coating offers unbelievable snag and abrasion resistance.
- Sleek coating is easy to decontaminate and provides great liquid shedding characteristics.
- Heat sealed seams are stronger than the material itself and can withstand extensive laundering.

**Ideal Applications:** Food Processing, Meat Packing, Forestry, Agriculture, Petrochemical, and Nuclear Utilities.

## Breathable **Eagle<sup>™</sup>** Polyurethane On Nylon Suit For All Day Comfort And Wear

The most lightweight and comfortable suit we make, the Eagle Suit is made of 200 denier nylon and coated on the inside with polyurethane.

- Breathable. Test method ASTM E96.
- Interior polyurethane coating and exterior DWR (Durable Water Repellency) coating for 100% waterproof protection.
- Generously cut to fit over the heaviest of work clothes.

**Ideal Applications:** Agriculture, Food Processing, Municipalities and General Industry.

IRON EAGLE – 5.5 Oz. Mat'l Wt. – 10 Mil Thick						
JACKETS						
J22201	Blue – Storm Fly Front – Hood Snaps	S – 3XL				
J22207	Gold – Storm Fly Front – Hood Snaps	S – 4XL				
J22107	Gold – Storm Fly Front – Attached Hood	S – 6XL				
J22208	Green – Storm Fly Front – Hood Snaps	S – 4XL				
J22168	Green – Storm Fly Front – Attached Hood	S – 5XL				
OVERAL	LLS	_				
022001	Blue – Plain Front – Snap-Lock Buckles	S – 3XL				
022007	Gold – Plain Front – Snap-Lock Buckles	S – 6XL				
022008	Green – Plain Front – Snap-Lock Buckles	S – 5XL				
PROTEC	PROTECTIVE SLEEVES					
S22167	Gold	18"				
HOODS						
H22141	Blue – Detachable	L				
H22147	Gold – Detachable	L				
H22148	Green – Detachable	L				
EAGLE – 4.5 Oz. Mat'l Wt. – 9 Mil Thick						

JACKET	S	
J21207	Yellow – Storm Fly Front – Hood Snaps	S – 4XL
J21107	Yellow – Storm Fly Front – Attached Hood	S – 4XL
OVERA	LLS	
021007	Yellow – Plain Front	S – 4XL
PANTS		
P21107	Yellow – Drawstring Waist – Snap Fly Front	S – 3XL
HOOD		
H21107	Yellow – Detachable	L

Iron Eagle<sup>®</sup> is a registered trademark of Tingley Rubber Corp. Eagle<sup>™</sup> is a trademark of Tingley Rubber Corp.

# Magnaprene

## **Classic Neoprene Performance**

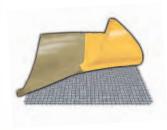
## Light Weight **Magnaprene™** Single Coated Neoprene On Nylon Suit

Made of nylon and coated with neoprene, this classic is still one of the toughest high performance suits on the market today.

Neoprene coating provides excellent abrasion performance and resists oils, acids, chemicals, and solvents.

- Stitched and taped seams are 100% liquidproof.
- Nylon fabric provides excellent strength and durability.
- Flame resistant. Self extinguishing with flameout and afterglow less than 2 seconds after removal of ignition source. Test method ASTM D6413.

Ideal Applications: Petrochemical, Chemical, Off Shore Drilling, Mining, Fishing, and Forestry.



Made of nylon and coated with neoprene, this Tingley classic has performed for generations.

## **FEATURES & BENEFITS**

### MAGNAPRENE

Batwing sleeve construction and generously <b>X</b> cut for maximum freedom of movement
Stitched and taped seams, for 100% waterproof protection
Storm fly front seals out wind, rain, and contaminants
Corduroy tip collar for neck comfort
Take-up snaps on sleeves and ankle cuffs for adjustable fit
Heavy duty snaps for maximum performance
Mildew resistant
Flame resistant tested*

**Chemical Resistance:** Animal fats, certain acids, alcohols, caustics, oils, and certain solvents.

\* Flame resistant. Self extinguishing with flameout and afterglow less than 2 seconds after removal of ignition source. (Test method ASTM D6413).

Magnaprene<sup>™</sup> is a trademark of Tingley Rubber Corp.

#### **JACKETS** J12207 Yellow – Storm Fly Front – Hood Snaps S - 4XLOlive Drab - Storm Fly Front -J12148 S – 5X Attached Hood - Inner Cuffs **OVERALLS** O12007 Yellow – Plain Front S - 4XL012008 Olive Drab – Plain Front S – 5XL PANTS P12008 Olive Drab - Plain Front S – 4XL COATS C12148 Olive Drab - 48" - Storm Fly Front -S - 4XLAttached Hood - Inner Cuffs Olive Drab - 60" - Storm Fly Front -C12168 S – 4XL Attached Hood – Inner Cuffs HOOD Yellow – Detachable H12107 Т

MAGNAPRENE – 9 Oz. Mat'l Wt. – 12 Mil Thick

## Webdri & American All Day Comfort For Tough Jobs

## The Original **Webdri®** PVC On Polyester Suit Is Designed For Comfort And Toughness

Webdri is a truly comfortable, high performance suit. Made with a heavy coating and a high loft lining, it can withstand extensive laundering and duty. That is why it is one of our most popular suits.

- Stitch bonded non-woven lining defies punctures and tears as well as dissipates moisture.
- Special PVC coating resists fats and oils.

Ideal Applications: Food Processing, Agriculture, Construction, Manufacturing, and Forestry.



## The **American** PVC On Non-Woven Polyester Suit Is Affordable Yet Comfortable

The American is one of the most comfortable garments on the market.

- Light weight coating is durable and stays supple in cold temperatures.
- Non-woven lining absorbs moisture for all day comfort.

**Ideal Applications:** Agriculture, General Industry, Construction, and Municipalities.



When you are working all day in tough conditions, Tingley's Webdri and American suits protect you and allow you to work comfortably.

FEATURES & BENEFITS	WEBDRI	AMERICAN
Batwing sleeve construction and generously cut for maximum freedom of movement	<b>X</b>	<b>X</b>
Therm-O-Rad sealed seams for 100%	<b>X</b>	<b>X</b>
Storm fly front seals out wind, rain, and contaminants	····· <b>X</b> ·····	<b>X</b>
Full polar fleece thermal velour collar for neck comfort	····· <b>X</b> ·····	
Polar fleece thermal velour tip collar		<b>X</b>
Premium snap-lock suspender buckles	<b></b>	<b>X</b>
Heavy duty snaps for maximum performance		
Suspender crossover	<b>X</b>	<b>X</b>
Mildew resistant	<b></b>	<b>X</b>
Chemical Resistance: Many acids oils alcohols salts and a	Ikalies	

Chemical Resistance: Many acids, oils, alcohols, salts, and alkalies.

	WEBDRI – 12 Oz. Mat'l Wt. – 26 Mil Thick					
	JACKETS					
	J31207 Yellow – Storm Fly Front – Hood Snaps					
	J31107	Yellow – Storm Fly Front – Attached Hood	S – 4XL			
	OVERAL	LS				
	031007	Yellow – Plain Front	S - 4XL			
	031107	Yellow – Snap Fly Front	S – 3XL			
	COAT					
	C31207	Yellow – 48" – 2 Patch Pockets –	S – 3XL			
		Vented Cape Back – Hood Snaps				
	HOOD					
	H31107	Yellow – Detachable	L			
		1				
	AMERICAN -	- 8 Oz. Mat'l Wt. – 18 Mil Thick				
	JACKETS	5				
	J32007	Yellow – Storm Fly Front	S – 3XL			
	J32107	Yellow – Storm Fly Front – Attached Hood	S - 4XL			
OVERALLS						
	032007	Yellow – Plain Front	S - 4XL			
	032107	Yellow – Snap Fly Front	S – 3XL			

Webdri $^{\scriptscriptstyle \oplus}$  is a registered trademark of Tingley Rubber Corp.

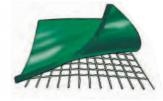
# **Safetyflex**®

## Specialty PVC for Aggressive Applications

### **The Safetyflex**<sup>®</sup> Flame Resistant Specialty PVC On Polyester Suit Combines Tough Protection And Comfortable Fit

Made to resist industrial acids, chemicals, and caustics, Safetyflex is engineered for protection.

- Heavy exterior coating for excellent permeation performance.
- Flame resistant. Self extinguishing with flameout and afterglow less than 2 seconds after removal of ignition source. Test method ASTM D6413.
- High jacket collar with hook and loop throat closure for increased splash and drip protection.
- All seams are Therm-O-Rad sealed. No needle holes for chemicals to penetrate.
  - Soft, supple feel for all day comfort.
    - Tapered sleeves are designed to fit in protective gloves or accommodate glove rings for added safety.
      - Distinctive safety green color for easy identification.
      - Available as a coverall or a jacket and overall combination.
        - **Ideal Applications:** Chemical environments.



	SAFETYFLEX – 13 Oz. Mat'l Wt. – 17 Mil Thick JACKETS				
J41008 Green - Storm Fly From Hidden Hardware		Green - Storm Fly Front - High Collar - Hidden Hardware	M – 4XL		
	J41108 Green - Storm Fly Front - Attached Hood - Hidden Hardware		S – 4XL		
	OVERAL	L			
	041008	Green - Plain Front	S – 4XL		
COVERALL		LL			
	V41108	Green - Attached Hood - Zipper Fly Front - Tapered Sleeves - Ankle Take-Ups	S – 3XL		
	APRON				
	A41008	Green	38"x 48"		
	PROTECTIVE SLEEVES				
	S41108	Green	18″		

Safetyflex<sup>®</sup> is a registered trademark of Tingley Rubber Corp.

When you need a suit for aggressive applications, our high performance specialty PVC compound is engineered for the toughest job requirements.

### **FEATURES & BENEFITS**

### SAFETYFLEX

Full cut shoulder with 90° sleeve to body angle for maximum freedom of movement
Therm-O-Rad sealed seams for 100% liquid proof protection
Storm fly front seals out wind, rain, and contaminants
Non-conductive, non-corrosive snaps and buckles
Hidden hardware for added protection
High collar with hook and loop throat closure for added safety
Coverall has zipper closure with dual storm fly front
Mildew resistant
Flame resistant tested*

Chemical Resistance: Many acids, oils, alcohols, salts, and alkalies.

\*Flame Resistant. Self extinguishing with flameout and afterglow less than 2 seconds after removal of ignition source. (Test method ASTM D6413).

## DuraScrim<sup>™</sup> High Strength, Low Cost



At Tingley, a suit doesn't have to be expensive to offer the protection you need.

### **FEATURES & BENEFITS**

Full cut shoulder with 90° sleeve to body angle <b>X</b> for maximum freedom of movement
Therm-O-Rad sealed seams for 100% waterproof protection
Storm fly front seals out wind, rain, and contaminants
Take-up snaps on sleeves and ankle cuffs for adjustable fit
Hook & loop take-up straps on sleeves and ankle cuffs for
Drawstring sweep for added protection
Self material collar resists contamination
Hook & loop throat guard to seal out moisture
Non-conductive, non-corrosive hardware
Mildew resistant
Flame resistant tested*

**DURASCRIM DURABLAST** 

Chemical Resistance: Many acids, oils, alcohols, salts, and alkalies.

\*Flame resistant. Self extinguishing with flameout and afterglow less than 2 seconds after removal of ignition source. (Test Method ASTM D6413).

DuraScrim<sup>™</sup> and DuraBlast<sup>™</sup> are trademarks of Tingley Rubber Corp.

## **DuraScrim**<sup>™</sup> Double Coated PVC On Polyester Suit Offers Durability At An Economy Price

Extremely high tear strength is the result of an open weave polyester scrim fabric being sandwiched between two layers of flame resistant PVC coating.

- Therm-O-Rad sealed seam construction for good chemical splash protection.
- Thicker outside coating for better abrasion resistance.
- Lighter interior coating protects fabric from chemical contamination.
  - Flame resistant. Self extinguishing with flameout and afterglow less than 2 seconds after removal of ignition source. Test method ASTM D6413.
    - DuraBlast<sup>™</sup> jacket and overall styles J56147 and O56047 feature hook & loop closures for hydroblasting applications.

**Ideal Applications:** Light Chemical, Construction, Utilities, Agriculture, Food Processing, General Industry, and Hydroblasting.



DuraBlast<sup>™</sup> jacket has storm fly front with snaps, full front hook & loop closure, and throat guard.

## JACKETS J56207 Yellow – Storm Fly Front – Hood Snaps S – 3XL J56107 Yellow – Storm Fly Front – S – 5XL Attached Hood

DURASCRIM – 8 Oz. Mat'l Wt. – 10.5 Mil Thick

	Allacheu noou	
OVERAL	LS	
056007	Yellow – Plain Front	S – 3XL
056107	Yellow – Snap Fly Front	S – 5XL
PANTS		
P56007	Yellow – Plain Front	S – 3XL
SUIT		
\$56307	Yellow – 3 Piece Suit – Jacket – Storm Fly Front – Detachable Hood – Snap Fly Front Overall	S – 5XL
COAT		
C56207	Yellow – 48" – 2 Patch Pockets – Vented Cape Back – Hood Snaps	M-4XL
HOOD	· · · ·	
H56107	Yellow – Detachable	L

## DURABLAST – 8 Oz. Mat'l Wt. – 10.5 Mil Thick JACKET J56147 Yellow – Storm Fly Front – S – 5

	330147	Attached Hood – Hook & Loop Closures	3 – JVL
OVERALL			
	056047	Yellow – Plain Front –	S – 5XL
		Hook & Loop Take-Ups	

## **ELECTRON** Safety Rainwear for Utility Workers



## The **Electra**<sup>™</sup> Is Lightweight With Flame Resistant PVC On Nomex<sup>®</sup>

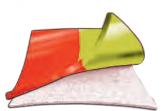
The combination of flame resistant PVC coating on non-woven Nomex provides excellent thermal performance and maintains 100% water-proof protection, in a soft, lightweight rainsuit.

- Conforms to ASTM F1891 for Arc Thermal Performance.
- ANSI/ISEA 107 Class 3 compliant suit, jacket, and coat for high visibility.
- **2**" silver reflective trim reflects light for 360° nighttime conspicuity.
  - Fluorescent background colors for excellent daytime visibility.

**Ideal Applications:** Line Workers, Trouble Shooting, Substation, Switching, Pipeline Services, and Construction.



Zipper/storm fly front seals out wind, rain, and contaminants. Full corduroy collar with hood in collar construction for comfort and convenience.





Full-vented cape back for improved air circulation. D-ring access for fall protection harness.

Thermal Performance Information Conforming To ASTN Test Method F1959			ASTM F1891	
		ARC Rating	HAF%	Break Oper
Electra Yellow-	Green	7 cal/cm <sup>2</sup>	69%	38.6 cal/cm <sup>2</sup>
Electra Orange-Red		11 cal/cm <sup>2</sup>	79.2%	36.4 cal/cm <sup>2</sup>
JACKETS				ĸ
	5 02.1	/lat'l Wt. – 15		К
JACKETS		scent Yellow-Greer		
	Fluores		1-	S _ 5¥I
	Fluores Attach Fluores	scent Yellow-Greer	ı - eflective Tap -	e S – 5XL
J42122	Fluores Attach Fluores Attach	scent Yellow-Greer ed Hood - Silver R scent Orange-Red	ı - eflective Tap -	e S – 5XL

OVERALLS			
042122	Fluorescent Yellow-Green - Snap Fly Front - Silver Reflective Tape	S – 5XL	
042129	Fluorescent Orange-Red - Snap Fly Front - Silver Reflective Tape	S – 5XL	
COATS			
C42122	Fluorescent Yellow-Green - Attached Hood - Silver Reflective Tape	S – 4XL	
C42129	Fluorescent Orange-Red - Attached Hood - Silver Reflective Tape	S – 4XL	

Tingley Electra is designed to meet the special demands of utility workers.

FEATURES & BENEFITS	ELECTRA
Full cut shoulder with 90° sleeve to body angle for maximum freedom of movement	<b>X</b>
Therm-O-Rad sealed seams, for 100% waterproof protection	
Zipper/storm fly front seals out wind, rain, and contaminants	····· <b>X</b> ·····
Full flame resistant corduroy collar with hood in collar construction	····· <b>X</b> ·····
Non-conductive hardware	····· <b>X</b> ·····
Oversized 3 piece hood with adjustable hook & loop take-up strap	····· <b>X</b> ·····
Full-vented cape back for improved air circulation	····· <b>X</b> ·····
D-ring access for fall protection harness	
Self material suspenders, and crossover	····· <b>X</b> ·····
Heavy duty quick release suspender buckles	
Easy access cargo pockets with closure	
Hook & loop take-up straps for adjustable fit	
Mildew resistant	
Flame resistant tested*	

Chemical Resistance: Many acids, oils, alcohols, salts, and alkalies.

\*Flame resistant. Self extinguishing with flameout and afterglow less than 2 seconds after removal of ignition source. (Test method ASTM D6413). Electra<sup>™</sup> and Job Sight<sup>™</sup> are trademarks of Tingley Rubber Corp. Nomex<sup>®</sup> is a registered trademark of E.I. du Pont de Nemours and Company



# Comfort-Brite<sup>®</sup> Be Seen... Be Safe...

### **Comfort-Brite®** - The Ultimate General Purpose **Rain Suit**

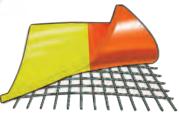
Highly visible, flame resistant, and loaded with special features. Comfort-Brite is lightweight, durable, and affordable.

ANSI/ISEA 107 Class 3 compliant suit, jacket, and coat for high visibility.

Flame resistant. Self extinguishing with flameout and afterglow less than 2 seconds after removal of ignition source. Test method ASTM D6413.

- Loaded with special features for multipurpose applications.
- Fluorescent orange-red or yellow-green background material for excellent daytime visibility.
- 2" silver reflective tape reflects light for 360° nighttime conspicuity.

Ideal Applications: Utilities, Telecommunications, Construction, Transportation, DOT's, Municipalities, Waste Management, and General Industry.





COMFORT-BRITE35MM – 14 Mil Thick				
JACKETS				
J53122	Fluorescent Yellow-Green - Attached Hood - Silver Reflective Tape	S – 5XL		
J53129	Fluorescent Orange-Red - Attached Hood - Silver Reflective Tape	S – 5XL		
OVERALL				
053122	Fluorescent Yellow-Green - Snap Fly Front - Silver Reflective Tape	S – 4XL		
053129	Fluorescent Orange-Red - Snap Fly Front - Silver Reflective Tape	S – 5XL		
COAT				
C53122	Fluorescent Yellow-Green - Attached Hood - Silver Reflective Tape	S – 4XL		

High visibility, flame resistant

rainwear at its best!

**FEATURES & BENEFITS** 

## **COMFORT-BRITE**

for maximum freedom of movement	
Therm-O-Rad sealed seams for 100% waterproof protection	
Zipper/storm fly front seals out wind, rain, and contaminants	
Non-conductive hardware	
Roll-a-way hood in collar design for added convenience	
Full-vented cape back for improved air circulation	
D-ring access for fall protection harness	
Suspenders with quick release buckles and crossover	
Easy access cargo pockets with closure	
Hook and loop take-up straps on sleeve and ankle cuffs for adjustable fit $\cdots$ X	
Mildew resistant	
Flame resistant tested*	

Chemical Resistance: Many acids, oils, alcohols, salts, and alkalies.

\*Flame resistant. Self extinguishing with flameout and afterglow less than 2 seconds after removal of ignition source. (Test method ASTM D6413).

Comfort-Brite® is a registered trademark of Tingley Rubber Corp. Job Sight<sup>™</sup> is a trademark of Tingley Rubber Corp.

WORK

# ICCIN™Be Seen… Be Safe… Be Cool…



The Icon for premium breathable, high visibility outerwear.

FEATURES & BENEFITS	ICON	ICON 3
Waterproof, breathable fabric for all season comfort	<b>X</b>	····· <b>X</b> ····
Overhead shoulder design for complete freedom of movement	<b>X</b>	····· <b>X</b> ····
Stitched and taped sealed seams for 100% waterproof protection	···· <b>X</b> ····	····· <b>X</b> ····
Zipper/storm fly front with throat guard, seals out wind and rain	···· <b>X</b> ····	····· <b>X</b> ····
Roll-a-way adjustable hood in collar design for added convenience	···· <b>X</b> ····	····· <b>X</b> ···
Full-vented cape back for improved air circulation	<b>X</b>	<b>X</b>
D-ring access for fall protection harness	···· <b>X</b> ····	····· <b>X</b> ····
Mesh/taffeta lining for added comfort	···· <b>X</b> ····	····· <b>X</b> ····
Hand warmer side pockets with front cargo pockets and hook and loop closur	e <b>X</b>	····· <b>X</b> ····
Convenient front radio pocket with exterior badge holder	···· <b>X</b> ····	····· <b>X</b> ····
Inner breast pocket with zipper closure	<b>X</b>	····· <b>X</b> ····
Elastic cuffs with hook and loop take-up straps on sleeves	<b>X</b>	····· <b>X</b> ····
Tapered sweep with adjustable elastic drawcord on jacket for added protectio	n • <b>X</b> ••••	····· <b>X</b> ····
2 Mic Tabs	···· <b>X</b> ····	····· <b>X</b> ····
Heavy duty suspenders with quick release buckles and crossover	···· <b>X</b> ····	
Hook and loop take-up straps on leg cuffs	···· <b>X</b> ····	
Take-up snaps on overall waist for adjustable fit	···· <b>X</b> ····	
Icon jackets have inner attachment system to accommodate Phase $3^{m}$ (J25022) or black fleece jacket (J72003) as a liner	<b>X</b>	

## FLEECE JACKET/ICON 3.1 LINER

300 gram insulating black fleece jacket can be zipped in and out of Icon ..... Fleece jacket has 2 slash pockets with zippers and adjustable elastic drawcord

Icon<sup>™</sup>, Icon 3.1<sup>™</sup>, Phase 3<sup>™</sup>, and Job Sight<sup>™</sup> are trademarks of Tingley Rubber Corp.

## The **Icon**<sup>™</sup> Premium ANSI Compliant Breathable And High Visibility Outerwear - Polyurethane On 300 Denier Polyester

Engineered to provide superior comfort and safety in the toughest work environments.

- ANSI/ISEA 107 Class 3 compliant suit, jacket, and coat for high visibility and breathability.
- Loaded with premium features for multipurpose applications.
- Fluorescent background colors for excellent daytime visibility.
- 2" silver reflective tape reflects light for 360° nighttime conspicuity.
- Icon 3.1<sup>™</sup> jacket system (style J24172) comes standard with removable fleece jacket for all season comfort and use.

**Ideal Applications:** For use in environments where high visibility and breathability are desired for wearer safety and comfort.



High Visibility Apparel

3.1

Zipper/storm fly front with throat guard. D-ring access for fall protection harness. Roll-a-way, adjustable hood in collar, and mesh/taffeta lining.



Removable 300g fleece jacket available in Icon 3.1 style J24172 or as a stand alone jacket style J72003.

Waterproof

Breathable - allows moisture vapor and heat to escape

ICON – 5.5 Oz. Mat'l Wt. – 12 Mil Thick			
JACKETS			
J24122	Fluorescent Yellow-Green-Black - Attached Hood - Silver Reflective Tape	S – 5XL	
J24129	Fluorescent Orange-Red-Black - Attached Hood - Silver Reflective Tape	S – 5XL	
OVERALL	S		
024122	Fluorescent Yellow-Green - Snap Fly Front - Silver Reflective Tape	S – 5XL	
024129	Fluorescent Orange-Red - Snap Fly Front - Silver Reflective Tape	S – 5XL	
COAT			
C24122	Fluorescent Yellow-Green - 48" - Attached Hood - Silver Reflective Tape	S – 5XL	
ICON 3.1 – 5.5 Oz. Mat'l Wt. – 12 Mil Thick Shell – 300g Fleece Jacket			
JACKET SYSTEM			
J24172	Fluorescent Yellow-Green-Black - Attached Hood - Silver Reflective Tape Removable Black Fleece Jacket	S – 5XL	
J72003	Black Fleece Jacket - Replacement Liner	S – 5XL	

# VISION™ Be Seen… Be Safe… Be Cool…

The **Vision**<sup>™</sup> For Affordable, Breathable, High Visibility Safety Outerwear - Polyurethane On 150 Denier Polyester

An innovative product that is ANSI 107 compliant for high visibility and breathability. The Vision provides all season comfort at an affordable price.

- ANSI/ISEA 107 Class 3 compliant suit and jacket for high visibility and breathability.
- Designed for use in multipurpose applications.
  - Fluorescent yellow-green background material for excellent daytime visibility.
    - 2" silver reflective tape reflects light for 360° nighttime conspicuity.

**Ideal Applications:** For use in environments where high visibility and breathability are desired for wearer safety and comfort.

Waterproof Windproof Breathable - allows

moisture vapor and heat to escape

IOB SIGHT High Visibility Apparel

VISION – 4 Oz. Mat'l Wt. – 7 Mil Thick JACKET		
Fluorescent Yellow-Green - Attached Hood - Silver Reflective Tape	S – 5XL	
OVERALL		
Fluorescent Yellow-Green - Snap Fly Front - Silver Reflective Tape	M-5XL	
PANTS		
Fluorescent Yellow-Green - Snap Fly Front - Silver Reflective Tape	S – 5XL	
	Fluorescent Yellow-Green - Attached Hood - Silver Reflective Tape Fluorescent Yellow-Green - Snap Fly Front - Silver Reflective Tape Fluorescent Yellow-Green -	

Work in comfort and safety.

FEATURES & BENEFITS	VISION
Waterproof, breathable fabric for all season comfort	····· <b>X</b> ·····
Full cut shoulder with 90° sleeve to body angle for maximum freedom of movement	<b>X</b>
Stitched and taped sealed seams for 100% waterproof protection	
Storm fly front seals out wind and rain	<b>X</b>
Non-conductive, non-corrosive hardware	<b>X</b>
Roll-a-way hood in collar design for added convenience	<b>X</b>
Easy access cargo pockets with hook and loop closure	····· <b>X</b> ·····
Suspenders with quick release buckles and crossover	····· <b>X</b> ·····
Elastic waist pants with adjustable drawcord	····· <b>X</b> ·····
Side openings on pants with flap closure	····· <b>X</b> ·····
Hook and loop take-up straps on sleeves and ankle cuffs for adjustable fit $\cdots$	<b>X</b>
Mildew resistant	····· <b>X</b> ·····

 $\mathsf{Vision}^{\scriptscriptstyle\mathsf{TM}}$  and Job Sight^{\scriptscriptstyle\mathsf{TM}} are trademarks of Tingley Rubber Corp.

## Bomber&Bomber II Be Seen... Be Safe... Be Warm...



The Bomber Premium ANSI Compliant High Visibility **Insulated Jacket** 

Made to provide superior warmth, comfort, and safety in the harshest conditions.

- ANSI/ISEA 107 Class 3 compliant, 100% waterproof, jacket for high visibility.
- Loaded with premium features for multipurpose applications.
- Fluorescent yellow-green background material for excellent daytime visibility.
- Fleece body lining and guilted polyester sleeve lining provide warmth and comfort.
- 300 denier polyester shell for excellent durability and performance.
  - 2" silver reflective tape reflects light for 360° nighttime conspicuity.
  - 5 exterior and 3 interior pockets for added convenience.

## The Bomber II ANSI Compliant High Visibility Insulated Jacket

A highly visible insulated winter wear jacket designed to provide warmth, comfort and safety at an affordable price.

- ANSI/ISEA 107 Class 3 compliant, 100% waterproof, jacket for high visibility.
- Fluorescent yellow-green or orange-red background material for excellent daytime visibility.
- Quilted polyester lining provides warmth and comfort.
- 210 denier polyester shell for great wear.
- 2" silver reflective tape reflects light for 360° nighttime conspicuity.

## **FEATURES & BENEFITS**

**Engineered for superior** 

performance in cooler

ligh Visibility Appare

climates.

MBER	BOMBER II

BO

Overhead shoulder design for complete freedom of movement	····· <b>X</b> ·····	<b>X</b>
Storm fly front and zipper front closure seal out wind and rain	····· <b>X</b> ·····	<b>X</b>
Roll-a-way hood in collar for your convenience	<b></b>	<b>X</b>
Front hand warmer pockets with closure	····· <b>X</b> ·····	
Slash front pockets with closure		<b>X</b>
Left breast radio pocket with flap closure	<b>X</b>	<b>X</b>
Heavy duty stretch knit cuffs and waist for comfortable fit	····· <b>X</b> ·····	
Elasticized cuffs and waist for comfortable fit		
Dark colored front helps conceal dirt	····· <b>X</b> ·····	<b>X</b>
Stitched and taped seams for 100% waterproof protection		
Waterproof underarm zipper vents to help reduce heat and moisture		
2 Mic Tabs	····· <b>X</b> ·····	X

BOMBER – 6.0 Oz. Mat'l Wt. – 12 Mil Thick Shell JACKET		
J26002	Fluorescent Yellow-Green- Black - Silver Reflective Tape - Fleece Liner - Attached Hood	S – 5XL
BOMBER II – 4.0 Oz. Mat'l Wt. – 6 Mil Thick Shell JACKET		
J26112	Fluorescent Yellow-Green-Black - Silver Reflective Tape - Polyester Quilted Liner - Attached Hood	S – 5XL
J26119	Fluorescent Orange-Red-Black - Silver Reflective Tape - Polyester Quilted Liner - Attached Hood	S – 5XL
	Sector March 1997	Task

To View **Product Video** 



Ideal Applications: Bomber and Bomber II are for use in environments where high visibility and warmth are desired for wearer safety and comfort.



# Job Sight™ High Visibility Apparel



## Additional specialty styles include:

## **5 Point Breakaway**

TUP-PAULAN

COMP.



V70642 • Lime / V70649 • Orange







V70839 • Orange / V70832 • Lime



For more details about our full line of Job Sight<sup>™</sup> high visibility vests, t-shirts, sweatshirts, jackets, and outerwear

## Safe, Comfortable, Durable Protection

.



	V71622	Polyester Solid – Hook & Loop Closure – 2 Interior Pockets	S/M, L/XL, 2X/3X, 4X/5X
	V70722	Polyester Mesh – Hook & Loop Closure – 2 Interior Pockets	S/M, L/XL, 2X/3X, 4X/5X
	V70629	Polyester Mesh – Hook & Loop Closure –	S/M, L/XL,
	V70622	2 Interior Pockets	2X/3X, 4X/5X
	V70632	Polyester Mesh – Zipper Closure –	S/M, L/XL,
	V70639	4 Interior Pockets	2X/3X, 4X/5X
	TWO-TOP		
	V70642	Polyester Mesh – Zipper Closure –	S/M, L/XL,
	V70649	4 Interior Pockets	2X/3X, 4X/5X
		BREAKAWAY	C 0 4 1 0 0
	V70522 V70529	Polyester Mesh – Hook & Loop Closure – Breakaway Hook & Loop at Shoulders, Sides and Front – 2 Interior Pockets	S/M, L/XL, 2X/3X, 4X/5X
	ADJUSTA	BLE	
	V70839 V70832	Polyester Mesh – Zipper Closure – 2 Mic Tabs – 4 Interior Pockets	M/XL, 2X/5X
	SURVEYO	OR STYLE	
	V73832	Polyester Solid Front, Mesh Back –	S/M, L/XL,
		Zipper Closure – 2 Mic Tabs –	2X/3X, 4X/5X
		5 Exterior Pockets – 3 Interior Pockets DR STYLES – TWO-TONE	
	V73859		C/M L/VI
	V73859 V73852	Polyester Solid Front, Mesh Back – Zipper Closure – 2 Mic Tabs – 5 Exterior Pockets – 3 Interior Pockets	S/M, L/XL, 2X/3X, 4X/5X
CLASS	3 VESTS		
	V70022	Polyester Mesh – Hook & Loop Closure – 2 Interior Pockets	S/M, L/XL, 2X/3X, 4X/5X
	TWO-TOP	NE	
	V70332	Polyester Mesh – Zipper Closure –	S/M, L/XL,
	V70339	2 Mic Tabs – 4 Interior Pockets	2X/3X, 4X/5X
CLASS	2 T-SHIRT	rs	_
	S75029 S75022	Short Sleeve – 1 Pocket	S - 5X
CLASS	3 T-SHIRT	rs	
	S75522	Long Sleeve – 1 Pocket	S - 5X
	3 SWEAT		
	S78029 S78022	Crew Neck – 1 Pouch Pocket	S - 5X
	S78122	Hooded – Zipper Closure – 2 Pockets	S - 5X
	S78129		
CLASS	E PANTS		
	P70029	Polyester Mesh – 2 Side Pass Through	S/M, L/XL,
	070022	Openings – 1 Exterior Pocket	2X/3X, 4X/5X
	P70022		· ·
	P70022 TWO-TOI P70032		S/M, L/XL,

please ask for our High Visibility catalog or visit our website at www.tingleyrubber.com.

# General Purpose Rainsuits,

Designed for 100 percent waterproof protection, our general purpose line of rainsuits are generously cut for ease of movement and comfort. With such features as electronically welded seams, attachable and detachable hoods, easy access cargo pockets, vented cape backs, snaps for adjustable fit, and heavy duty zippers, they are great for work or play. These imported suits are made to meet Tingley's high standard for quality.

## Storm-Champ®

- .20mm PVC on Nylon
- Lightweight, soft, and generously cut
- Includes zipper front, hook & loop take-up straps, pockets, and more
- Ideal multipurpose suit

## **Stormflex**®

- .40mm Polyurethane on Stretch Knit
- Stretchable material provides unsurpassed comfort
- Includes zipper front, hood-in collar, hook & loop take-up straps and more
- Ideal for active recreation

## .35mm Industrial Work

- .35mm PVC on Polyester
- Durability at an economical price
- Storm fly front, take-up snaps, non-conductive hardware, and more
- Ideal for general purpose work environments

# Generous Features

## Tuff-Enuff™

- .20mm single ply PVC
- Tough enough to reuse, economical enough to throw away
- Storm fly front, take up snaps, and
  - non-conductive hardwareIdeal for light duty general industry

## Tuff-Enuff Plus™

- .25mm double ply PVC
- Lightweight and affordable
- Zipper front, take-up snaps, vented cape back, and more
- Ideal for multiple applications with light duty

## **Comfort-Tuff®**

## • .35mm PVC on Polyester

- Lighter weight, versatile, and durable
- Includes zipper front, hood-in collar, corduroy lined collar, take-up snaps, and more
- Ideal for general purpose applications



## Poncho

• One size fits all Ponchos can be easily stored for convenient use when unexpected weather hits.

JACKETS	RK – .35MM PVC ON POLYESTER – 14 P	Mil Thick
J53207	Yellow – Detachable Hood	S – 3XL
J53107	Yellow – Storm Fly Front – Attached Hood	S – 3XL
OVERALL		
053107	Yellow – Snap Fly Front	S – 3XL
SUIT		0 0/12
S53307	Yellow – 3 Pc – Jacket – Storm Fly Front – Detachable Hood – Fly Front Overall	M–5XL
COAT		
C53217	Yellow – 48" – Storm Fly Front – Detachable Hood	S – 2XL
TUFF-ENUFF PLU SUITS	S – .25MM DOUBLE PLY PVC – 10 Mil 1	Thick
S62211	Blue – 2 Pc – Jacket – Zip Front – Snap Fly Front Pants – Retail Packed	S – 3XL
S62217	Yellow – 2 Pc – Jacket – Zip Front – Snap Fly Front Pants – Retail Packed	S – 3XL
TUFF-ENUFF – .2	0MM SINGLE PLY PVC – 8 Mil Thick	
SUIT		
S61317	Gold – 3 Pc – Jacket – Storm Fly Front – Detachable Hood – Plain Front Overalls – Retail Packed	S – 3XL
COAT		
C61210	Clear – 48" – Storm Fly Front – Detachable Hood – Retail Packed	XS – 3XL
COMFORT-TUFF - SUITS	35MM PVC ON POLYESTER – 14 Mil	Thick
S63217	Yellow – 2 Pc – Jacket – Storm Fly Front – Attached Hood – Fly Front Overalls – Retail Packed	S – 3XL
S63219	Blaze Orange – 2 Pc – Jacket – Storm Fly Front – Attached Hood – Fly Front Overalls – Retail Packed	S – 3XL
STORM-CHAMP - SUITS	20MM PVC ON NYLON – 8 Mil Thick	
S66211	Royal Blue – 2 Pc. – Jacket – Zipper	S – 5XL
500211	Front – Attached Hood – Plain Front Waist Pants – Retail Packed	5 5/12
S66218	Forest Green – 2 Pc. – Jacket – Zipper Front – Attached Hood – Plain Front Waist Pants – Retail Packed	S – 3XL
STORMFLEX – .4	OMM POLYURETHANE ON STRETCH KN 16 Mil Thick	IT –
JACKET		
J67113	Black – Zipper Front – Attached Hood – Retail Packed	S – 2XL
PANTS	Diada Diain Frank Datail D. J. J.	C 21/1
P67013	Black – Plain Front – Retail Packed	
PONCHOS – .10MM PONCHOS - One Size Fits All – 50" x 80" PONCHOS		
P68800	Clear – Attached Hood – Side Snaps – Retail Packed	
P68808	O.D. – Attached Hood – Side Snaps – Retail Packed	
P68809	Orange – Attached Hood – Side Snaps – Retail Packed	

 $\label{eq:transformation} Tuff-Enuff^{``} and Tuff-Enuff Plus^{``} are trademarks of Tingley Rubber Corp. Comfort-Tuff^{\circ} is a registered trademark of Tingley Rubber Corp.$ 



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